



Marine &amp; Offshore

Certificate number: 01435/G3 BV

File number: ACM 135/0302/01

Product code: 2104I

*This certificate is not valid when presented without the full attached schedule composed of 7 sections*

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## TYPE APPROVAL CERTIFICATE

*This certificate is issued to*

**ALFAGOMMA FRANCE SAS**

Vendin-Le-Vieil - FRANCE

*for the type of product*

**NON-METALLIC HOSES (FLEXIBLE PIPES) ASSEMBLIES**

ALFAGOMMA & DUNLOP Hoses Type R1A, 1SN, TEMP TECH 1SN, R2A, 2SN, 1SC, 2SC, 4SP, 4SH, R13, ALFA TECH 6000, ALFABIOTECH 6000, R4, 605AA, SP33, 3SPT, 241 series (241T & 241X), 713 series (713G & 713X)

**Requirements:**

- BUREAU VERITAS Rules for the Classification of Steel Ships
- BUREAU VERITAS Rules for the Classification of Offshore Units

*This certificate is issued to attest that Bureau Veritas Marine & Offshore did undertake the relevant approval procedures for the product identified above which was found to comply with the relevant requirements mentioned above.*

**This certificate will expire on: 04 Jun 2020**

**For Bureau Veritas Marine & Offshore,**

At BV VALENCIENNES, on 31 Jul 2017,

Lucien Fratini



This certificate remains valid until the date stated above, unless cancelled or revoked, provided the conditions indicated in the subsequent page(s) are complied with and the product remains satisfactory in service. This certificate will not be valid if the applicant makes any changes or modifications to the approved product, which have not been notified to, and agreed in writing with Bureau Veritas Marine & Offshore. Should the specified regulations or standards be amended during the validity of this certificate, the product(s) is/are to be re-approved prior to it/they being placed on board vessels to which the amended regulations or standards apply. This certificate is issued within the scope of the General Conditions of Bureau Veritas Marine & Offshore available on the internet site www.veristar.com. Any Person not a party to the contract pursuant to which this document is delivered may not assert a claim against Bureau Veritas Marine & Offshore for any liability arising out of errors or omissions which may be contained in said document, or for errors of judgement, fault or negligence committed by personnel of the Society or of its Agents in establishment or issuance of this document, and in connection with any activities for which it may provide.

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This certificate consists of 4 page(s)

## THE SCHEDULE OF APPROVAL

### **1. PRODUCT DESCRIPTION**

**ALFAGOMMA & DUNLOP Hoses Type R1A, 1SN, TEMP TECH 1SN, R2A, 2SN, 1SC, 2SC, 4SP, 4SH, R13, ALFA TECH 6000, ALFABIOTECH 6000, R4, 605AA, SP33, 3SPT, 241 series (241T & 241X), 713 series (713G & 713X)**

#### 1.1 Ratings

*Hose type SAE 100 R1A - EN 853 1ST and SAE 100 R1AT - EN 853 1SN*

Diameter (mm)	5	6	8	10	12.5	16	19	25	32	38	51
Maximum working pressure (bar)	250	225	215	180	160	130	105	88	63	50	40

Temperature range -40°C to +100°C

*Hose type TEMP TECH 1SN - EN 853 1SN - SAE 100 R1AT*

Diameter (mm)	6	10	12	16	19	25	32	38	51
Maximum working pressure (bar)	225	180	160	130	105	88	63	50	40

Temperature range -40°C to +150°C

*Hose type SAE 100 R2A - EN 853 2ST and SAE 100 R2AT - EN 853 2SN*

Diameter (mm)	5	6	8	10	12.5	16	19	25	32	38	51
Maximum working pressure (bar)	420	400	350	330	275	250	215	165	125	90	80

Temperature range -40°C to +100°C

*Hose type - EN 857 1SC*

Diameter (mm)	6	8	10	12	16	19	25
Maximum working pressure (bar)	225	215	210	160	130	105	88

Temperature range -40°C to +100°C

*Hose type - EN 857 2SC*

Diameter (mm)	6	8	10	12	16	19	25
Maximum working pressure (bar)	400	350	330	275	250	215	165

Temperature range -40°C to +100°C

*Hose type - EN 856 4SP*

Diameter (mm)	6	10	12	16	19	25
Maximum working pressure (bar)	450	445	415	350	380	320

Temperature range -40°C to +100°C

*Hose type EN 856 4SH*

Diameter (mm)	19	25	31	38	51
Maximum working pressure (bar)	420	380	350	290	250

Temperature range -40°C to +100°C

*Hose type SAE 100 R13 - EN 856 R13*

Diameter (mm)	19	25	31	38	51
Maximum working pressure (bar)	350	350	350	350	350

Temperature range -40°C to +121°C

*Hose type ALFA TECH 6000 - ALFABIOTECH 6000 - SAE 100 R15*

Diameter (mm)	16	19	25	32	38
Maximum working pressure (bar)	420	420	420	420	420

Temperature range -40°C to +121°C

*Hose type SAE 100 R4*

Diameter (mm)	19	25	32	38	51	63	76	90	102
Maximum working pressure (bar)	21	17	14	10	7	4	4	3	2

Temperature range -40°C to +100°C

*Hose type 605AA*

Diameter (mm)	19 to 127	133 to 152
Maximum working pressure (bar)	7,5	6

Temperature range -30°C to +80°C

*Hose type SP33 - 3SPT*

Size (mm/inch)	10 / 3/8"	12 / 1/2"	16 / 5/8"	20 / 3/4"	25 / 1"	32 / 1 1/4"
Maximum working pressure (bar)	500	470	410	375	327	240

Temperature range -40°C to +100°C

*Hose type 713 (713G and 713X)*

Size (mm/inch)	19 / 3/4"	25 / 1"	32 / 1 1/4"	38 / 1 1/2"	51 / 2"
Maximum working pressure (bar)	350	380	350	350	350

Temperature range -40°C to +121°C

*Hose type 241 (241T and 241X)*

Size (mm)	6	8	10	12	16	19	25	32	38	51
(inch)	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
Maximum working pressure (bar)	420	375	350	310	280	240	210	145	125	100

Temperature range -40°C to +100°C

*For each type of hose, the maximum working pressure is not to exceed one quarter of the burst pressure at the service temperature.*

**1.2 Material specification**

Tube	Oil resistant synthetic rubber
Reinforcement	One/two/four/six high tensile steel braids/spirals
Cover	Abrasion, ozone and hydrocarbon resistant synthetic rubber
Fittings	As per manufacturer's catalogues

**2. DOCUMENTS AND DRAWINGS**

- ALFAGOMMA catalogue for hoses dated 09/05/2017
- ALFAGOMMA catalogue for fittings dated 09/05/2017

*No departure from the above documents shall be made without the prior consent of the Society. The manufacturer must inform the Society of any modification or changes to these documents and drawings.*

**3. TEST REPORTS**

3.1 Tests carried out: dimensional check, proof pressure test, change in length, burst test, ozone resistance test, impulse test, cold flexible test, ageing test and overspeed test as per DIN 74310. Manufacturer's test reports 253/05, 253/05-A, 254/05, 255/05, 256/05, 256/05-A, 257/05, 257/05-A, 258/05, 259/05, 260/05, 260/05-A and 261/05.

3.2 Fire resistance tests according to ISO 15540: 1999 and ISO 15541: 1999 were carried out at LAPI Laboratory (Italy) and found in order per the following test reports N° 600/04/AC (241T-04); N° 601/04/AC (241T-08); N° 602/04/AC (241T-16); N° 604/04/AC (3SPT-06 with fire protection); N° 606/04/AC (713L-12); N° 607/04/AC (713L-32); N° 611/04/AC (4SH-20); N° 612/04/AC (713L-20) dated 21/06/2004; N° 1413.OIS0110/09, 1414.OIS0110/09 and 1415.OIS0110/09 dated 09/11/2009.

3.3 Test reports N° BV.VLS.3.91.078 dated 16/06/1992, N° CR.77.M.95.0170.W dated 31/05/1996, N° VLS.II.00.0836.G dated 16/01/2001.

3.1 Tests carried out: dimensional check, proof pressure test, change in length, burst test, ozone resistance test, impulse test, cold flexible test and ageing test as per test reports dated 05/03/2014 performed on type TEMP TECH 1SN on sizes DN 06 / 10 / 19 & 38.

**4. APPLICATION / LIMITATION**

4.1 To use as hose assemblies on the following services:

- Sea water and fresh water, compressed air, fuel oil, lubricating oil, hydraulic oil, water spraying fire system, fixed fire extinguishing system (for fuel oil and lubricating oil: series 241 up to 1");
- CO2 (except type R4, 605AA, R1A - 1SN for diameters 19 to 51 mm, R2A - 2SN for diameters 32 to 51 mm, 1SC for diameters 19 to 25 mm, 241 for diameters 38 to 51 mm and 713 series). The maximum service pressure is to be in accordance with the maximum expected pressure taking into account the filling ratio of the bottles and the safety devices fitted on the CO2 lines;

- Halon 1301: Initial pressurization 25.8 bar (21°C). Except type R4, R1A and 1SN (for diameters 32 to 51 mm);
  - Halon 1301: Initial pressurization 42.5 bar (21°C). Except type R4, R1A and 1SN (for diameters 25 to 51 mm).
- 4.2 ALFAGOMMA hose Type R4 & T605 may be used for wet exhaust systems of internal combustion engines. The complete installation on board is to be first submitted for review when intended to a BV classed ship. The fitting of the flexible pipe is to be secured by 2 corrosion resistant clips.
- 4.3 The hose assemblies are to be installed according to manufacturer's instructions and Bureau Veritas Rules requirements. The hoses are not to be used on services when vibration test is required in the Society's Rules.
- 4.4 The hoses are to be limited to a length necessary to provide for relative movement between fixed and flexibly mounted items of machine/equipment or systems and are only to be used in lengths up to 2 m. The hoses are to be installed in clearly visible and readily accessible locations at all times.
- 4.5 Taper threaded end connections are not to be used for oil circuits in engine rooms nor any place containing an ignition source unless otherwise suitably screened at the Society's Surveyor satisfaction.
- 4.6 End fittings as per manufacturer's catalogue. The hoses are to be entirely assembled in the manufacturer's workshop.

## **5. PRODUCTION SURVEY REQUIREMENTS**

- 5.1 The products are to be supplied by **ALFAGOMMA FRANCE SAS** in compliance with the type and the requirements described in this certificate.
- 5.2 This type of product is within the category IBV of Bureau Veritas Rule Note NR320.
- 5.3 The hose bulks and end fittings are manufactured by ALFAGOMMA (Italy).
- 5.4 Each hose with end fittings is to be hydraulically pressure tested to twice the maximum working pressure and provided with the manufacturer's pressure test report and conformity of production.

ALFAGOMMA FRANCE SAS has declared to Bureau Veritas the following production sites:

- **ALFAGOMMA FRANCE SAS: Vendin-Le-Vieil (France)**
- **DUNLOP HIFLEX AS: Oslo (Norway)**
- **DUNLOP HIFLEX AB: Halmstad (Sweden)**
- **ALFAGOMMA PACIFIC PTE LTD: 19 Joo Koon Crescent, Singapore 629017**
- **DUNLOP HIFLEX OY: Turku (Finland)**
- **DUNLOP HIFLEX OY: Jasperintie 320, 33960 Pirkkala, FINLAND**

## **6. MARKING OF PRODUCT**

Each hose shall be clearly and indelibly marked with at least:

- Manufacturer name or logo: "ALFAGOMMA" or "DUNLOP HIFLEX"
- Type designation
- Date of manufacture
- Society's brand as relevant

## **7. OTHERS**

It is **ALFAGOMMA FRANCE SAS's** responsibility to inform shipbuilders or their sub-contractors of the proper methods of fitting, use and general maintenance of the approved equipment and the conditions of this approval.

*This certificate supersedes Type Approval Certificates N° 01435/G2 BV issued by the Society.*

**\*\*\* END OF CERTIFICATE \*\*\***