









FOOD HOSE







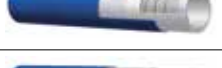
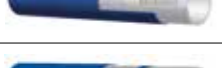

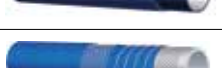





// HOSE IDENTIFICATION TABLE

HOSE	TUBE	MAX TEMP. (°C)	WP (bar)	STERILIZATION	TECHNICAL FEATURES AND NORMS								ALCOHOLIC BEVERAGES				DAIRY INDUSTRY		FOOD INDUSTRY			CLEANING
					 PHTHALATE FREE	 FDA TITLE 21	 2004/1935 EC	 10/2011 EC	 2006/2023 EC	FRANCE 1994/11/09 CAT. D	ITALY D.M. 21/03/73	≤20%	≤50%	≤75%	≤95%	MILK COLLECTING	MILK TRANSPORT	JUICES, SODAS, SAUCES, SOUPS WITH ACIDITY CONTENT	LIQUID FOOD	FAT FOOD	BULK FOOD	FOOD ENVIRONMENT

PVC HOSE

	49000	PVC	+60		5% Soda	●	●																		
	49200	PVC	+60	Max 20	5% Soda	●	●	●	A+B+C	●															
	4660L	PVC	+60	Max 8	5% Soda	●	●	●	A+B+C	●															
	4680H	PVC	+60	Max 7	5% Soda	●	●	●	A+B+C	●															
	47200	PVC	+60	Max 15	5% Soda	●	●	●	A+B+C	●															
	395BT	PVC	+70	50		●		●	A+B+C	●															●

RUBBER HOSE

	350LE	EPDM	+165	15 Water 6 Steam		●	●																		●	
	452LH	NR	+80	10	Steam 110°C / 10' 5% Soda	●	●	●		●	IANESCO															
	402LH	NR	+80	10	Steam 110°C / 10' 5% Soda	●	●	●		●	IANESCO															
	410LL	CIIR	+108	16	Steam 130°C / 30' 5% Soda	●	●	●		●	IANESCO															
	412LE	NR	+80	10	Steam 110°C / 10' 5% Soda	●	●	●		●	IANESCO															
	418LE	NR	+80	10	Steam 110°C / 10' 5% Soda	●	●	●		●	IANESCO															
	455LE	NBR	+100	10	Steam 130°C / 30' 5% Soda	●	●	●		●		CERISIE														
	405LE	NBR	+100	10	Steam 130°C / 30' 5% Soda	●	●	●		●		CERISIE														
	417LE	NBR	+100	16	Steam 130°C / 30' 5% Soda	●	●	●		●		CERISIE														
	5090E	UPE	+100	16	Steam 110°C / 10' 5% Soda	●	●	●	A+B+C+D2	●																
	903LE	EPDM	+180	10	Steam 130°C / 30' 5% Soda	●	●																			
	720LA	NR	+80	10	5% Soda	●	●																			
	760LA	NR	+80	5	5% Soda	●	●																			

// FULL COMPLIANCE WITH EUROPEAN REGULATIONS

ALFAGOMMA offers a wide range of rubber and PVC hoses for food transfer fully complying with the existing regulations for materials in contact with food:

EC 1935/2004

General requirements for materials that come into contact with food.

ALFAGOMMA food hoses are specifically developed to meet the migration limits so as not to endanger human health, change the food composition or deteriorate the taste and odour of food.

EC 2023/2006

Good manufacturing practice for materials and articles intended to come into contact with food

ALFAGOMMA has thorough quality assurance and control systems

EU 10/2011

Requirements for plastic materials, restrictions on the use of phthalates, use of specific simulants depending on food types:

	SIMULANT	FOOD
A	ethanol 10%	aqueous foods
B	acetic acid 3%	acidic foods
C	ethanol 20%	alcoholic foods up to an alcoholic content of 20%
D1	ethanol 50%	alcoholic foods with an alcoholic content of above 20% and milk products
D2	vegetable oil	fat foods
E	MPPO (Tenax)	dry foods

ALFAGOMMA PVC food hoses are totally phthalate free.

NATIONAL LEGISLATIONS OF EU MEMBER STATES

ALFAGOMMA rubber food hoses are tested by approved external laboratory according to the most important european national provisions.

ACCORDING TO EC 1935/2004, THE FULL RANGE OF AG FOOD HOSES BEAR THE “GLASS AND FORK”  SYMBOL ON THE BRAND.



HEADQUARTER

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